

Date: Friday, 01/08/2008 2:36:20 PM
 By: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : ANGLE BRACE ASSEMBLY

Job Number : 40876 -34

Estimate Number : 13326

P.O. Number :

This Issue : 01/08/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 31/07/2008 Type : SMALL /MED FAB

Previous Run : 40309

Part Number : D3783045

Drawing Number : D3783 REVA

Project Number : N/A

Drawing Revision : A

Material :

Due Date : 08/08/2008

Qty: 12 Um: Each

Written By :

Checked & Approved By : JLD 08-8-01

Comment : Est Rev:A 08-05-19 new issue DD verified by:ec
 Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0

D37695

Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Tube
 batch: 41385

FF 08/09/17 (4)

3.0

D37651

Clevis



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)
 Clevis
 batch: 340971

FF 08/09/17 (4)

4.0

AN513A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)
 Bolt
 batch: 108167

FF 08/09/17 (4)

5.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)
 Washer
 batch: 108672
 or (NAS1149D0568J)batch:

FF 08/09/17 (4)

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: ANGLE BRACE ASSEMBLY

Job Number: 40876

Part Number: D3783045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

batch: 108161

FF 08/09/17

(4)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

FF 08/09/17

(4)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/02/12 (AL)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 510

PS 08/09/17

FF 08/09/17+2

(4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



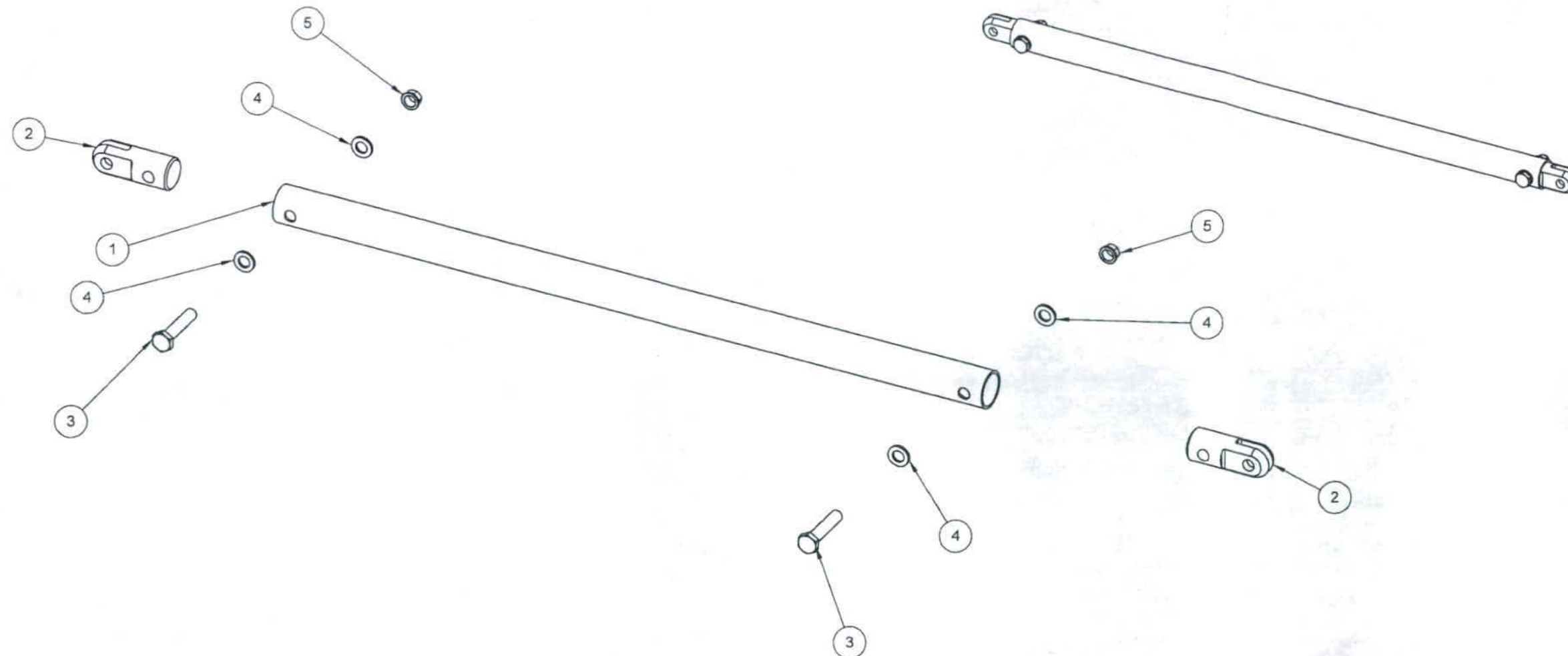
Comment: FINAL INSPECTION/W/O RELEASE

08/09/18

Job Completion



MF 08-09-18



D3783-045 ANGLE BRACE ASSY


ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

RELEASED
08-06-14

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40876

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV.
MFG. APPR.		D3783	SHEET 3 OF
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	NT
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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